

## Material - ANSI/AA A13

Standard Specification for Aluminium Alloy for General Engineering and Light-Weight Structural Purpose

**Group - Non-Ferrous Alumium Alloy** 

Sub Group - ANSI/AA Aluminium Alloy for General Engineering and Light-Weight Structural Purpose Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition		Heat Treatment	
Si %	11.000 - 13.000		
Fe %	1.300 max.		
Cu %	1.000 max.		
Mg %	0.100 max.	As-Cast	
Mn %	0.350 max.		
Ni %	0.500 max.		
Zn %	0.500 max.		
Sn %	0.150 max.		
Ot%	0.250 max.	Mechanical Properties	
Al %	Balance	Tensile Strength in Mpa	290 min.
-	-	Yield Strength in Mpa	131 min
-	-	Elongation in %	3.5 min.
-	-	Reduction of Area in %	-
-	-	Hardne <mark>ss in BHN</mark>	80 min.
-		Impac <mark>t in Joule</mark>	-
	Si % Fe % Cu % Mg % Mn % Zn % Zn % Zn % Ot% Al % - - -	Si % 11.000 - 13.000   Fe % 1.300 max.   Cu % 1.000 max.   Mg % 0.100 max.   Mn % 0.350 max.   Ni % 0.500 max.   Zn % 0.500 max.   Ot% 0.250 max.   Al % Balance   - -   - -	Si % 11.000 - 13.000   Fe % 1.300 max.   Cu % 1.000 max.   Mg % 0.100 max.   Mg % 0.100 max.   Mn % 0.350 max.   Ni % 0.500 max.   Zn % 0.500 max.   Ot% 0.150 max.   Malance Tensile Strength in Mpa   - -   - Elongation in %   - -   - -   - -   - -   - -   Hardness in BHN -

Cross Reference Table				
Material	Standard	Country Grade Belong to the Industry		
B275 S12A	ASTM	USA	Casting	
A14130	UNS	USA	Casting	
A14130	SAE	USA	Casting	
B85 S12A	ASTM	USA	Casting	
A413.0	NBR	Brazil	Casting	
A413.0	NMX	Maxico	Casting	
A413.0	SAE	USA	Casting	

## Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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## ONE STOP SOLUTION FOR METAL PARTS